Instructions for assembly

After you have taken the loom out of the box, remove the cardboard buffers and wrapped paper. Open the hardware box which contains:

- 2 beam handles
- 4 buffers
- 2 black star knobs
- 4 dowels with a buffer
- 2 screws 5 x 50 mm
- 2 screws 4 x 35 mm
- 12 screws 4 x 15 mm
- 16 shaft sides
- 16 shaft bars
- 16 warp sticks
- 2 apron bars
- 2 lease sticks
- 1 screwdriver Pz2

Turn the loom with the bottom up and tap in the four dowels with the buffers. A difference in sound will tell you that the dowels have reached the bottom of the holes.

Turn the loom back on its buffers and unfold it while you lift the front a bit.
Install the star knobs onto the threaded ends that protrude from the slots in the beater supports.

When the neck of the knob is screwed into the hole at the end of the slots, the loom is locked in the unfolded position and there is no need to tighten the knobs too tightly.

Use the 5 x 50 mm screws to attach the shelf with the toggles onto the loom.

Use two 4 x 35 mm screws to assemble the handles onto the warp and cloth beams.
Attach onto each, cloth and warp beam, three Texsolv cords, using the eight remaining screws. Push the screw through the cord loops; if you screw them through, the thread may damage the cord. Attach the cords in the direction that is blocked by the ratchet.

Make loops in the cords and insert the apron bars.

The apron bars are marked where the cord loops should be positioned.

Tighten the loops by pulling on the apron bar.

After ensuring the cords at both sides of the loops have even tension, you can mark the middle of the cords to help attachment of the bars next time.

**Assembling the shafts**

Take eight of the shaft sides and insert two shaft bars into each of them.
Slip a bundle of heddles onto one of these incomplete shafts and untie the bundle.

Count the number of heddles that you will need on a shaft and cut them apart, using a pair of sharp scissors.

Insert the bars of another shaft through the separated bundle and move the heddles from the first shaft bars.

Install the other shaft side and make sure that the eyes at the end of both shaft sides point in the same direction.
Press the ends of the shaft bars onto the bottom of the shaft sides as shown in the picture.

Assemble all eight shafts the same way.

On each shaft, cut the loops that connect the heddles.

Make a knot at one end of each elastic cord at about 1 cm (5/8 inch). Use a fork or your fingers to pull the knots tight.
Thread the cord from the inside through the hole in the shaft side and pull the knot into the hollow of the shaft side.

Thread the other end of the cord from the outside through the hole in the other shaft side and make a knot at that end too. Pull the knot into the hollow.

Installing the shafts and the cords that connect them to the toggles

Turn the loom upside down, so that it rests on the back beam and the top of the castle.

This picture shows the 40 cm Jane, which has a carrying handle.

The 70 cm Jane does not have such a handle because it is too wide to comfortably carry the loom in that way. The 70 cm Jane can best be carried by turning it 90 degrees and hold it using the cross member of the castle.
A shaft cord has to be attached to the toggles. Start with the toggle for the eighth shaft; when the loom is in the upside down position shown in the picture, it is the one at the left.

Take a nylon cord in the middle and thread it through the hole of the toggle.

Place the loop around the end of the toggle as shown on the picture.

Pull the loop tight and thread both ends of the cord through the opening in between the two toggle hinges and underneath the nylon roller.
Both ends of the cord have to go between the pair of rollers that line up with the first toggle.

Lead the ends of the cord to both sides in a way so that they are not twisted.

Lead the elastic cord of the shaft over the rollers at the top (normally the bottom) of the loom.
Attach the cord to the eye of the sides of a shaft. Use the knot shown in the picture: Insert the cord from the inside, where the eye has a sharp edge, so the cord crosses itself at the outside.

Adjust the position of the shaft as shown on the picture by changing the length of the nylon cord. The distance between the elastic cord and the bottom of the shaft should be about 8 mm (5/16”). Later on we can adjust the shafts more precisely.

Now attach a second shaft cord to the next toggle and lead it through in between the hinges and the rollers.
Again, lead the cord ends to both sides. The picture shows how one cord end runs in front of the pair of rollers used by the cord installed previously.

After you have connected all shafts with their toggles, the cords will form the pattern shown in the picture.

Turn the loom right side up and check the level of the shafts to the position that the clearance between their bottom and the table surface is about 18 mm (3/4").

To shorten the cord you can pull it while moving the end back and forwards as shown on the left picture. The right picture shows how to lengthen the cord; lift the shaft to isolate the cord and use your nail to pull the end of the cord back.
If you want to shorten the ends of the cords, you will need to melt the ends after cutting to avoid unraveling, or cut the cords by melting. Use a lighter or a soldering iron.

If you swing the beater towards the shafts, the beater will be caught by plastic pieces at both sides, to realize an optimal shed.

If necessary, you can adjust the plastic pieces with a screw as shown on the picture.

Using the pilot holes, screw the four buffers onto the side of the loom. When folded, Jane can stand on this side.
Folding Jane

Before you fold the loom again, you have to pull all the toggles down, so all shafts are lifted. If there is a warp on the Jane, you have to release the tension by taking the ratchet out of the ratchet wheel on the cloth beam.

Take off the black star knobs that fixate the loom unfolded. Lift the loom at the front while you fold it.

Make sure the star knobs are removed completely to prevent damage to the slot in the beater supports.

Lock the Jane in its folded situation by screwing the black knobs onto the threaded ends located in the hole in the beater supports.
Tips and tricks

Texsolv heddles
Texsolv heddles consist of a double polyester cord that is connected at specific distances. This chain of heddles is folded in a zigzag fashion into bundles of one hundred.

Do not remove the ties from the bundles of heddles before the shafts bars or something else has been put through the bundle openings. The ties are required to keep the heddles properly organized. If you remove heddles from a shaft, tie them first into a bundle.

First two shafts
With some weave structures there are many warp threads on the first two shafts. To help these two first shafts to pull so many warp yarns down, you can temporally increase the tension of the elastic cords by shortening them: Pull one end of the cord out of the shaft side and make a new knot on a short distance of the original knot. Don't make this knot too tight, so it can be removed easily after you finished your project.

Lease sticks
Do not leave the lease sticks in the warp between the back beam and the shafts while you are weaving. The effective depth of the loom is reduced if they are there, and the warp is therefore subjected to an unnecessary amount of tension when the shed is formed. If you are used to leaving lease sticks in the warp, keep them between the back beam and the warp beam.

Maintenance
The Jane requires no special maintenance. However we do advise checking the tightness of the screws of the frame after a couple of months. This is particularly important when the loom is standing in a dry environment. Repeat this after a year.
Trouble shooting

The shed is too small

Possible cause:
- The fabric has to be advanced.

The handles are hard to lift

Probably the tension of the warp is too high.

Possible causes:
- The fabric has to be advanced.
- You left the lease sticks in the warp between the shafts and the back beam.

The shaft cords come from the rollers

Possible causes:
- You adjusted the shafts too low, so they rest on the elastic cord or on a roller underneath, resulting in the shaft cords becoming slack.
- The fabric has to be advanced:
  When you lift shafts a part of the warp will go up. This will lift the fabric, which will lift the part of the warp and shafts that should stay down a bit, as well. When you weave the fabric close to the shafts, this upwards pull becomes stronger and then the elastic cords cannot keep the shafts down and the cords of that shafts become slack.
- You left the lease sticks in the warp between the shafts and the back beam.